SAFETY DATA SHEET

1. Identification

Product identifier	**Synthetic Gypsum**
Other means of identification	
Synonyms	Calcium Sulfate Dihydrate, FGD, FGD Gypsum, Flue Gas Desulfurization Gypsum
Recommended use	Construction.
Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations. Uses other than the recommended use.

Manufacturer/Importer/Supplier/Distributor information

Company Name	Amrize Inc.
Address	8700 W Bryn Mawr Ave, Suite 300 Chicago, IL 60631
Telephone	(773) 372-1000
Website	www.amrize.com
E-mail	sdsinfo@amrize.com
Emergency Telephone Number	CHEMTREC within USA and Canada: 1-800-424-9300 CHEMTREC outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Carcinogenicity (inhalation)	Category 1A
Specific target organ toxicity, repeated exposure	Category 2 (Lungs)

OSHA defined hazards Not classified.

Label elements

Signal word	Danger
Hazard statement	Causes skin irritation. Causes serious eye damage. May cause cancer by inhalation. May cause damage to organs (Lungs) through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Calcium sulfate dihydrate	13397-24-5	80 - 100
Calcium hydroxide	1305-62-0	1 - 5
Calcium oxide	1305-78-8	1 - 5
Limestone	1317-65-3	1 - 5
Magnesium Oxide	1309-48-4	1 - 5
Quartz	14808-60-7	1 - 5

Composition comments All concentrations are in percent by weight. Any concentration shown as a range is to protect confidentiality or is due to batch variation.

4. First-aid measures

Inhalation Move to fresh air. If not breathing, give artificial respiration. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed. Combustion products may include: Calcium oxides. Carbon oxides. Magnesium oxides. Silicon oxides. Sulfur oxides.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Components	Type	Value
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Calcium hydroxide (CAS 1305-62-0)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Calcium oxide (CAS 1305-78-8)	PEL	5 mg/m3	
Calcium sulfate dihydrate (CAS 13397-24-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Limestone (CAS 1317-65-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Calcium sulfate dihydrate (CAS 13397-24-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Calcium hydroxide (CAS 1305-62-0)	TWA	5 mg/m3	
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m3	

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Calcium sulfate dihydrate (CAS 13397-24-5)	TWA	10 mg/m3	Inhalable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Calcium oxide (CAS 1305-78-8)	IDLH	25 mg/m3
Magnesium Oxide (CAS 1309-48-4)	IDLH	750 mg/m3
Quartz (CAS 14808-60-7)	IDLH	50 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Calcium hydroxide (CAS 1305-62-0)	TWA	5 mg/m3	
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Calcium sulfate dihydrate (CAS 13397-24-5)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear chemical splash goggles and face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form White powder.

Color White to off-white.

Odor	Odorless.
Odor threshold	Not applicable.
pH	5 - 8
pH concentration	Property has not been measured.
Melting point/freezing point	Property has not been measured.
Initial boiling point and boiling range	> 1832 °F (> 1000 °C)
Flash point	Not applicable, material is a solid.
Evaporation rate	Not applicable, material is a solid.
Flammability (solid, gas)	The product is non-combustible.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable, material is a solid.
Explosive limit - upper (%)	Not applicable, material is a solid.
Vapor pressure	Property has not been measured.
Vapor pressure temp.	Property has not been measured.
Vapor density	Not applicable, material is a solid.
Relative density	2.3
Relative density temperature	Property has not been measured.
Solubility(ies)	
Solubility (water)	Property has not been measured.
Partition coefficient (n-octanol/water)	Not applicable, product is a mixture.
Auto-ignition temperature	Not applicable, material is a solid.
Decomposition temperature	Property has not been measured.
Viscosity	Not applicable, material is a solid.
Other information	
Density	Property has not been measured.
Explosive properties	Not explosive.
Kinematic viscosity	Property has not been measured.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong acids. Strong bases. Strong oxidizers. Aluminum. Phosphorus. Crystalline silica in contact with powerful oxidizing agents, such as fluorine, chlorine trifluoride and oxygen difluoride, may cause fires. Crystalline silica will dissolve in hydrofluoric acid and produce a corrosive gas, silicon tetrafluoride.
Hazardous decomposition products	Calcium oxides. Carbon oxides. Magnesium oxides. Silicon oxides. Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause cancer by inhalation. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Calcium hydroxide (CAS 1305-62-0)		
Acute		
Oral		
LD50	Rat	7340 mg/kg
Calcium oxide (CAS 1305-78-8)		
Acute		
Oral		
LD50	Rat	> 2000 mg/kg No deaths occured at this concentration.
Quartz (CAS 14808-60-7)		
Chronic		
Inhalation		
LOEC	Human	0.0563 mg/m3

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer by inhalation. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

NTP Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Quartz (CAS 14808-60-7) Cancer

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure May cause damage to organs (Lungs) through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Calcium hydroxide (CAS 1305-62-0)			
Aquatic			
Acute			
Fish	LC50	Zambezi barbel (Clarias gariepinus)	33.9 mg/l, 96 hours
Calcium sulfate dihydrate (CAS 13397-24-5)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	> 1970 mg/l, 96 hours

Persistence and degradability The product contains inorganic compounds which are not biodegradable.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No data available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Quartz (CAS 14808-60-7)	Cancer lung effects immune system effects kidney effects

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated “active”.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Calcium hydroxide (CAS 1305-62-0)
Calcium oxide (CAS 1305-78-8)
Calcium sulfate dihydrate (CAS 13397-24-5)
Limestone (CAS 1317-65-3)
Magnesium Oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Calcium hydroxide (CAS 1305-62-0)
Calcium oxide (CAS 1305-78-8)
Calcium sulfate dihydrate (CAS 13397-24-5)
Limestone (CAS 1317-65-3)
Magnesium Oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Calcium hydroxide (CAS 1305-62-0)
Calcium oxide (CAS 1305-78-8)
Calcium sulfate dihydrate (CAS 13397-24-5)
Limestone (CAS 1317-65-3)
Magnesium Oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. Rhode Island RTK

Calcium hydroxide (CAS 1305-62-0)
Calcium oxide (CAS 1305-78-8)
Calcium sulfate dihydrate (CAS 13397-24-5)
Limestone (CAS 1317-65-3)
Magnesium Oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

California Proposition 65

WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-May-2025

Revision date -

Version # 01

HMIS® ratings Health: 3*
Flammability: 0
Physical hazard: 0

Disclaimer Amrize Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.